



Worldwide repairs carried out with PolymerMetal®

REP-# 011



Machining of MM-metal SS-steelceramic with diamond tools, e.g. Syndite PKD (trademark of „De Beers Diamond Division“). Data for machining: cutting speed $v_c = 60 - 125$ m/min • cutting depth $a_p = 0,5 - 1$ mm • feed $f = 0,1 - 0,2$ mm/U

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